

Does edge formation occur during coating of lithium-ion battery electrodes?

In comparison with the well-known coating defects such as air entrainment, low-flow limit, barring, or swelling, less scientific research has been published on the subject of edge formation during coating of lithium-ion battery (LIB) electrodes, although edge elevations can cause damage to electrodes or even cell production machines.

Do amorphous carbon coatings improve battery performance?

The results confirm that the design of an amorphous carbon coating that suppresses the overactivity of the edge during the reductive decomposition of electrolyte components while increasing the active points for lithium insertion and desorption is crucial for enhanced battery performance.

Why are edge elevations a problem in high-capacity battery cells?

One of the main challenges in processing high-capacity battery cells with ultrathick electrodes is the edge formation at the lateral edges during the coating step. Edge elevations could lead to defects in subsequent process steps, especially during winding and calendaring of dry electrodes.

How are lithium ion batteries made?

An important step in the production of lithium-ion batteries is the coating of electrodes onto conducting foils. The most frequently used coating method in industry is slot die coating. This process... Large-scale secondary lithium-ion batteries could be a key technology to compensate for the inconsistent energy supply of renewable sources.

How to reduce the cost of lithium-ion batteries?

In order to reduce the cost of lithium-ion batteries, production scrap has to be minimized. The reliable detection of electrode defects allows for a quality control and fast operator reaction in... An important step in the production of lithium-ion batteries is the coating of electrodes onto conducting foils.

Can ultrathick high-capacity electrode coatings reduce edge elevation?

Using the optimized setup, even for ultrathick high-capacity electrode coatings ( $h_{wet} = 365 \text{ } \mu\text{m}$  for  $7 \text{ mAh cm}^{-2}$ ), a strong reduction of edge elevations by 48% to  $15.5 \text{ } \mu\text{m}$  compared with the standard coating process is possible.

In this manuscript, a method to reduce superelevations of lateral edges in cross-web direction during slot die coating of shear-thinning slurries for Li-ion battery electrodes (LIB) was developed. Therefore, the impact of the inner slot ...

The interfacial behavior of the meniscus and precise control strategies are crucial in the intermittent slot-die coating process for lithium-ion batteries. This study employs both numerical and experimental methods to

investigate the constraint mechanisms and pattern evolution of the leading and trailing edges of anode slurry during ...

Understanding and reducing edge elevations at the lateral edges are crucial aspects to reduce reject rates during electrode production for lithium-ion batteries (LIB). Herein, different process conditions to reduce edge elevations at the lateral edges of water-based, shear-thinning coatings in the production of LIB electrodes are presented. The ...

The ideal lithium-ion battery anode material should have the following advantages: i) high lithium-ion diffusion rate; ii) the free energy of the reaction between the electrode material and the lithium-ion changes little; iii) high reversibility of lithium-ion intercalation reaction; iv) thermodynamically stable, does not react with the electrolyte [44]; v) good ...

Enhanced Material Handling: With sophisticated materials, such as plasma-coated idle rollers, used to move the web from unwinder to rewinder, top-tech slitting machines minimize the risk of damage while enlarging the lifetime of the components. They ensure smooth and controlled movement of materials through the slitting process, preserving the integrity of ...

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The 2019 Nobel Prize in Chemistry has been awarded to a trio of pioneers of the modern lithium-ion battery. Here, Professor Arumugam Manthiram looks back at the evolution of cathode chemistry ...

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In the manufacturing process of Li-Ion batteries the slot die coating of the electrodes is a ...

In comparison with the well-known coating defects such as air entrainment, low-flow limit, barring, or swelling, less scientific research has been published on the subject of edge formation during coating of lithium-ion battery (LIB) electrodes, although edge elevations can cause damage to electrodes or even cell production machines. On the one hand, examples of ...

In this study the influence of dynamic and geometric coating parameters on the shaping of coating edge effects was investigated. A quantitative measurement technique for edge profiles was developed and implemented. Film stretching has been identified in literature as a main reason for edge effects.

The results confirm that the design of an amorphous carbon coating that suppresses the overactivity of the edge during the reductive decomposition of electrolyte components while increasing the active points for lithium insertion and desorption is crucial for enhanced battery performance.

Superelevation of the side edge, also known as heavy edge, is a defect that negatively affects Li-ion battery manufacturing and needs to be mitigated. In this study, we experimentally...

In the manufacturing process of Li-Ion batteries the slot die coating of the electrodes is a crucial step, which is not fully understood yet. Especially the mechanisms creating super-elevations at the coating edges, which

Precision and material efficiency are paramount in battery research and development, particularly with lithium-ion battery electrodes. One of the persistent challenges that researchers face is the edge elevation issue while coating thick, high-viscosity electrode layers. Edge formation, particularly side-edge elevation, also known as heavy edge, occurs when the edges of the ...

The separator is used to isolate the cathode and anode material, playing an important role in the safety of battery, which prevents internal short circuit of battery and provides lithium ions free flow channels. In this paper, based on the commercial ceramic-coated polyethylene (PE) separator (CPES), low-melting point PE microspheres were mixed in ...

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