

How fast do li-ion battery modules crush?

In this study, quasi-static (0.06 mm/s) and low speed (50 mm/s) crush tests were conducted on commercial vehicle Li-ion battery modules to study their response. Two steel impactors, namely, a 60° wedge and a hemispherical end punch were used to investigate the force-displacement-voltage responses of the modules.

Do lithium-ion batteries have a dynamic response under crushing velocity?

In this paper, the stress wave theory is employed to analyze the dynamic behaviors of 18,650 lithium-ion batteries for the first time. A numerical model of the battery cell is established and validated by experiments, which is then used to study the dynamic response under crushing within a wide scope of crushing velocity (up to 45 m/s).

What happens in the first stage of a battery crushing process?

In the first stage, the cell shell will deform first elastically and then plastically. In the second stage, the jellyroll of the battery is crushed. Due to the gaps of the jellyroll or between different structures, the battery is continuously compacted during the crushing. The force will enhance with the increase of stiffness.

Do battery cells crush?

Investigations on the crushing behaviour of the single components (anode-, cathode- and separator foils as well as housing materials) and entire Li-ion battery cells were done. Measured specific mechanical stress energies for the crushing of complete battery cells are compared to calculated ones.

Do lithium-ion batteries have dynamic mechanical failure behaviors?

Further, by considering the strain rate and inertia effect of the battery structural and material, the dynamic mechanical behavior of lithium-ion battery is investigated. Different mechanical failure behaviors are obtained through the combination of numerical simulation and the suggested battery mechanical integrity criteria.

What happens if a lithium ion battery fails?

When the battery fails, the force under hemispherical head is less than that under the flat-end one. Due to the crushing of different impactors, the battery surface and cross section have different internal failure modes, which leads to various mechanical responses of a LIB.

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