# **SOLAR** PRO. Crushing lithium battery experiment

#### How fast do li-ion battery modules crush?

In this study,quasi-static (0.06 mm/s) and low speed (50 mm/s) crush tests were conducted on commercial vehicle Li-ion battery modules to study their response. Two steel impactors,namely,a 60° wedge and a hemispherical end punch were used to investigate the force-displacement-voltage responses of the modules.

Do lithium-ion batteries have a dynamic response under crushing velocity?

In this paper, the stress wave theory is employed to analyze the dynamic behaviors of 18,650 lithium-ion batteries for the first time. A numerical model of the battery cell is established and validated by experiments, which is then used to study the dynamic response under crushing within a wide scope of crushing velocity (up to 45 m/s).

What happens in the first stage of a battery crushing process?

In the first stage, the cell shell will deform t first elastically and then plastically. In the second stage, the jellyroll of the battery is crushed. Due to the gaps of the jellyroll or between different structures, the battery is continuously compacted during the crushing. The force will enhance with the increase of stiffness.

Do battery cells crush?

Investigations on the crushing behaviour of the single components (anode-, cathode- and separator foils as well as housing materials) and entire Li-ion battery cells were done. Measured specific mechanical stress energies for the crushing of complete battery cells are compared to calculated ones.

Do lithium-ion batteries have dynamic mechanical failure behaviors?

Further,by considering the strain rate and inertia effect of the battery structural and material,the dynamic mechanical behavior of lithium-ion battery is inves-tigated. Different mechanical failure behaviors are obtained through the combination of numerical simulation and the suggested battery mechanical integrity criteria.

What happens if a lithium ion battery fails?

When the battery fails, the force under hemispherical head is less than that under the flat-end one. Due to the crushing of different impactors, the battery surface and cross section have different internal failure modes, which leads to various mechanical responses of a LIB.

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2 Lithium battery crush. The existing research objects mainly include square shell lithium iron phosphate batteries and 18650 cylindrical lithium batteries. There are two main research methods: experimental research and simulated straight research. In experimental research, there are three main mechanical loading methods for cylindrical lithium batteries: ...

From the experimental comparison of different crush speeds, it can be seen that in the evaluation of fire safety of lithium-ion batteries, the crush speed should be set to  $\geq 200$  mm/min in order to better observe the differences between different lithium-ion batteries. At the same time, the temperature changes on the surface of lithium-ion batteries can serve as an ...

To gain a better understanding of the LIB mechanical behavior as a whole, pioneering research have been conducted to experimentally examine the material properties of each constituent of ...

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(DOI: 10.1115/1.4056885) To understand the dynamic failure mechanisms of cylindrical lithium-ion battery (LIB) under different impact loadings, the crushing behaviors of the 18650 LIBs were experimentally investigated in this work. The drop weight impact tests with different impactor heads were conducted to analyze the crushing responses of the LIBs. By ...

The mechanical property and failure prediction play a significant role in engineering applications of lithium-ion batteries (LIBs), but with great difficulties due to their complicated internal structures. This paper mainly focused on dynamic crushing behaviors and internal failure mechanisms of cylindrical LIBs subjected to ...

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Dynamic mechanical integrity of cylindrical lithium-ion battery cell upon crushing Jun Xu?, Binghe Liu, Lubing Wang, Shi Shang Department of Automotive Engineering, School of Transportation ...

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The crush results under different deformation variables indicate that the crush experimental deformation variable for evaluating the fire safety of lithium ion batteries should be set to  $\geq 30\%$ . 2.2 Impact of crush speed. Set the shape variable to 30%. The temperature of the positive electrode surface of each battery varies with time at different crush rates. The surface ...

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